













Ostravská 33 747 70 Opava-Komárov



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- Main production of KOMAS is stamping of metal sheets from 0,5 to 5 mm,
- KOMAS is specialized in it's own production and transfer of running projects, our priority is quality,
- KOMAS has it's own toolshop, we are able to produce progressive die tool up to 3 m of lenght and 8 tons of weight.

1970 KOMAS was a member of BRANO state company.

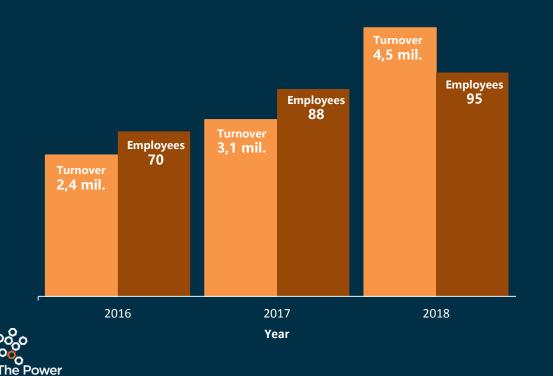
1991 After privatization, KOMAS spol. s. r. o.

2016 KOMAS became a member of BR Group, with Ing. Rudolf Bochenek as its owner.





Turnover vs. Number of employees





Number of employees



KOMAS, member of BR Group

































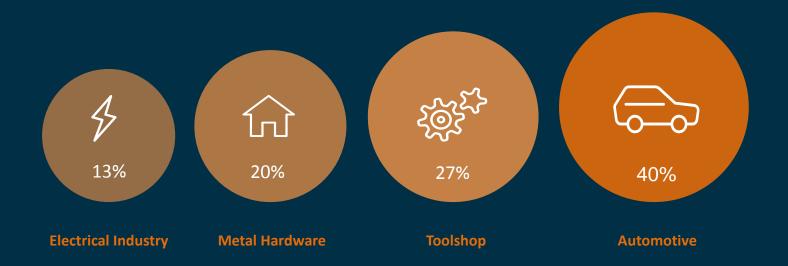




Total turnover of BR Group companies in 2018 was 141,5 mil. EUR.













Our **Customers**





















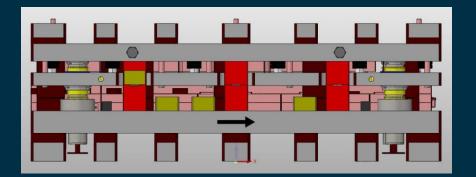




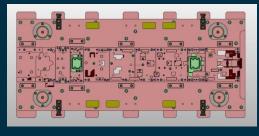


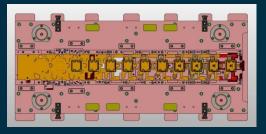


Manufacturing of die tools















Stamped parts













Stamped parts















Stamping



Washing



3D measurement



Welding



Milling



Tumbling



Wire cutting



Riveting









We use presses of pressure 250, 320 and 500 tons.





3D measurement

Wenzel LH 108 CNC 3D measuring machine used for accurate measuring.









Milling

In our toolshop we use two CNC milling machines: MCV 1000 SPEED and MCV 750 SPEED.

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Electroerosive Wire Cutting

Fanuc aplha 1iE wire cutting machine is used for accurate machining.









Washing

- Dürr Compact 80 C washing machine based on hydrocarbon medium,
- This technology is environment friendly, process of degreasing runs in vacum.

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Welding

KOMAS uses technology of resistance welding.









Tumbling

This technology helps to deal with a wide range of technology requirements such as treatment of sharp edges and burrs, polishing and smoothing of surface, degreasing, cleaning and rust removal.

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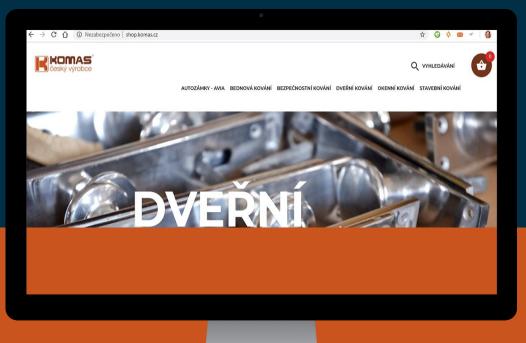






E-shop KOMAS

http://shop.komas.cz/









Company management

Chief Executive Officer Marek Kloupar

Financial Manager Jaroslav Štěpař

Sales Manager Juraj Svoboda

Tool/Design shop Manager Michael Benek

Production Manager Daniel Konečný

Technical Manager Jaroslav Nemeth

Quality Assurance Manager Martin Amort







Contact

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KOMAS®

Thank you for your attention