

 **KOMAS**®



  
The Power  
of Unity

Member of  
**BR GROUP**



Ostravská 33  
747 70 Opava-Komárov



+420 553 607 300



komas@komas.cz



- Main production of KOMAS is stamping of metal sheets from 0,5 to 5 mm,
- KOMAS is specialized in it's own production and transfer of running projects, our priority is quality,
- KOMAS has it's own toolshop, we are able to produce progressive die tool up to 3 m of lenght and 8 tons of weight.

1970

KOMAS was a member of BRANO state company.

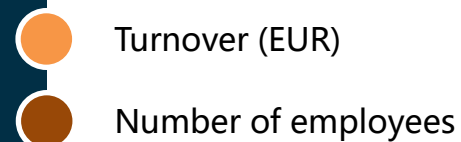
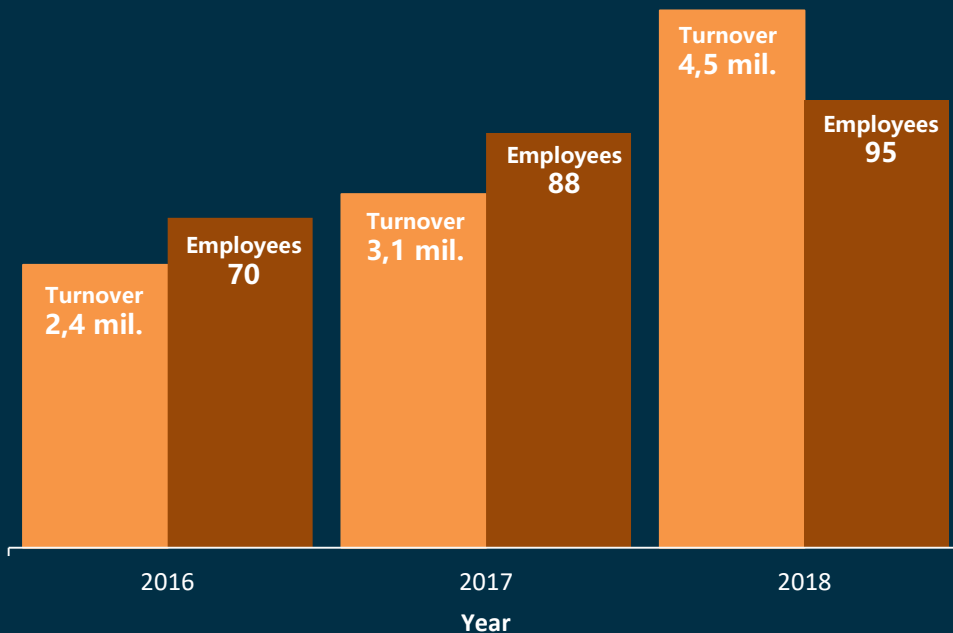
1991

After privatization, KOMAS spol. s. r. o.

2016

KOMAS became a member of BR Group, with Ing. Rudolf Bochenek as its owner .

## Turnover vs. Number of employees





KOMAS, member of BR Group

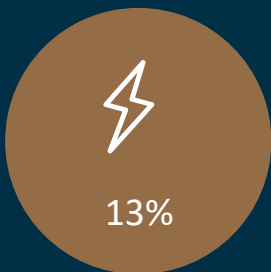


-  **KOMAS**
-  **stradom**
-  **Lanex**
-  **singing rock**
-  **SPOJMONT**  
OSTRAVA s. r. o.
-  **LUCCO**
-  **PF**  
PLASTY CZ
-  **CONROP**  
professional solution

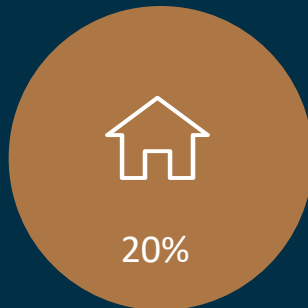


Total turnover of BR Group companies in 2018 was 141,5 mil. EUR.

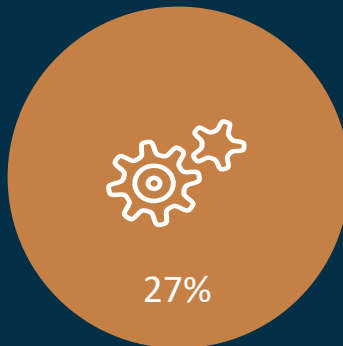
[www.komas.cz](http://www.komas.cz)



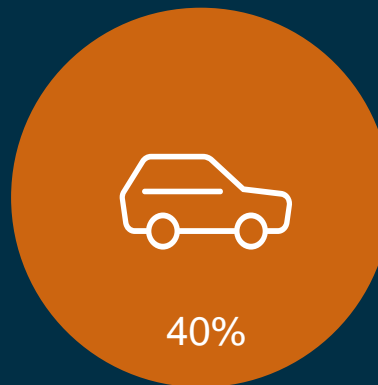
Electrical Industry



Metal Hardware



Toolshop



Automotive

Our  
Customers

**Continental**



**BENTELER**

**PHC**  
PHA Czech

**MB TOOL**

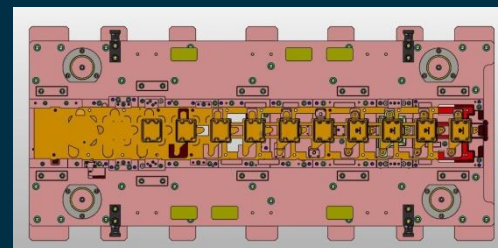
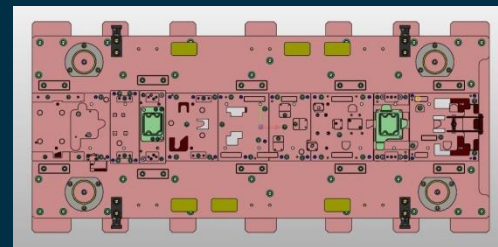
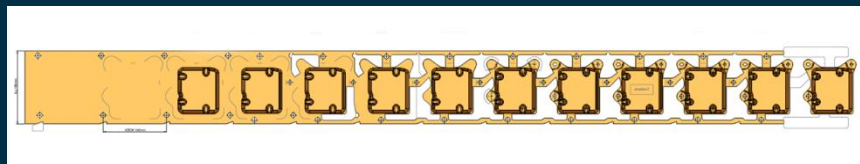
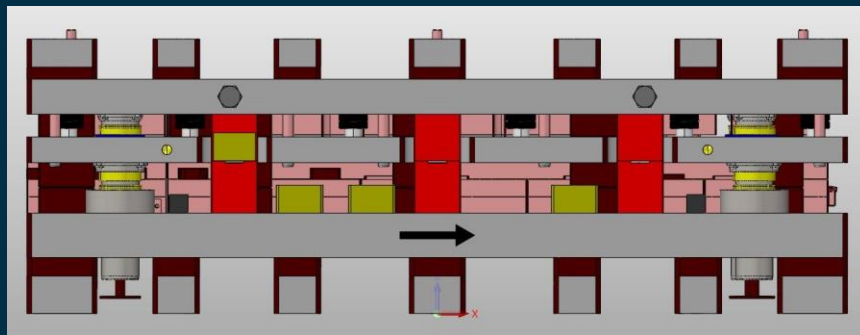
**EATON**

*Robertshaw*

**EDEN**



## Manufacturing of die tools



## Stamped parts



## Stamped parts



**Stamping**



**3D measurement**



**Milling**



**Wire cutting**



**Washing**



**Welding**



**Tumbling**



**Riveting**





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## Stamping

● We use presses of pressure 250, 320 and 500 tons.

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## 3D measurement

Wenzel LH 108 CNC 3D measuring machine used for accurate measuring.





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## Milling

In our toolshop we use two CNC milling machines: MCV 1000 SPEED and MCV 750 SPEED.

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## Electroerosive Wire Cutting

- Fanuc alpha 1iE wire cutting machine is used for accurate machining.







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## Washing

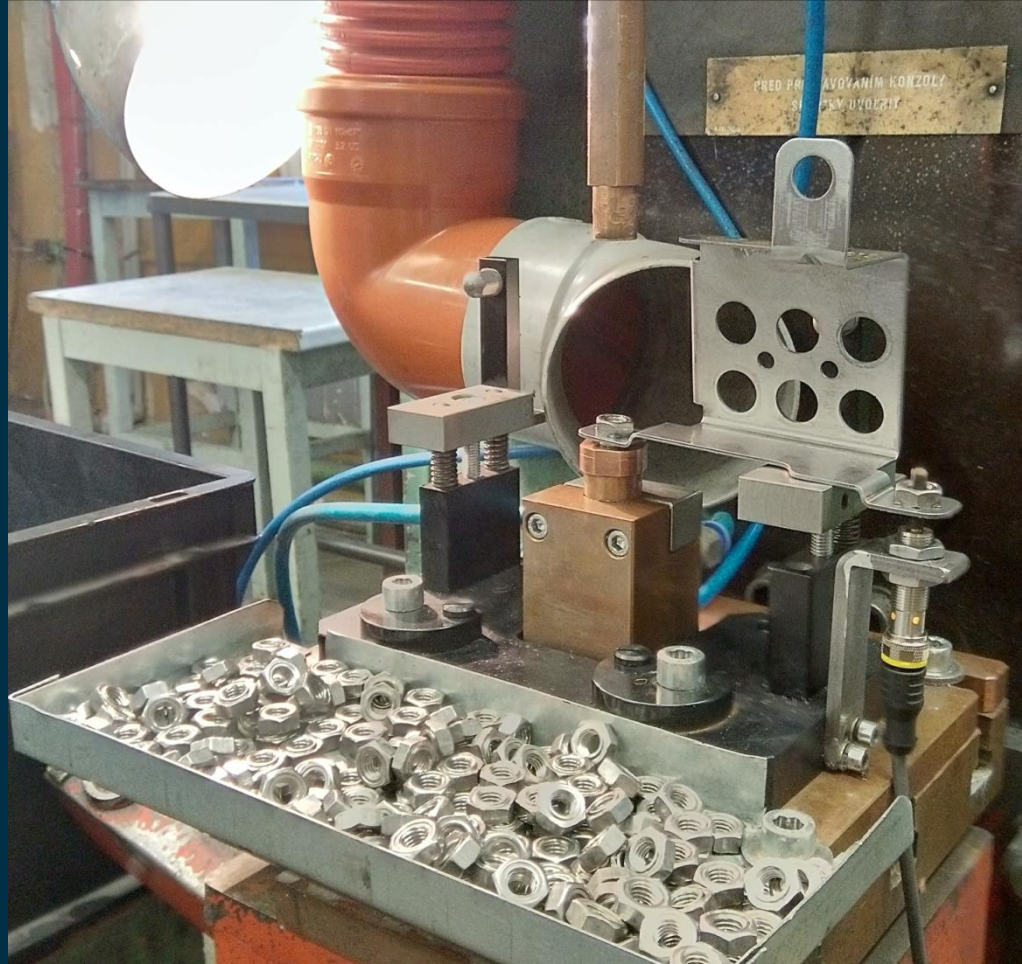
- Dürr Compact 80 C washing machine based on hydrocarbon medium,
- This technology is environment friendly, process of degreasing runs in vacuum.

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## Welding

 KOMAS uses technology of resistance welding.





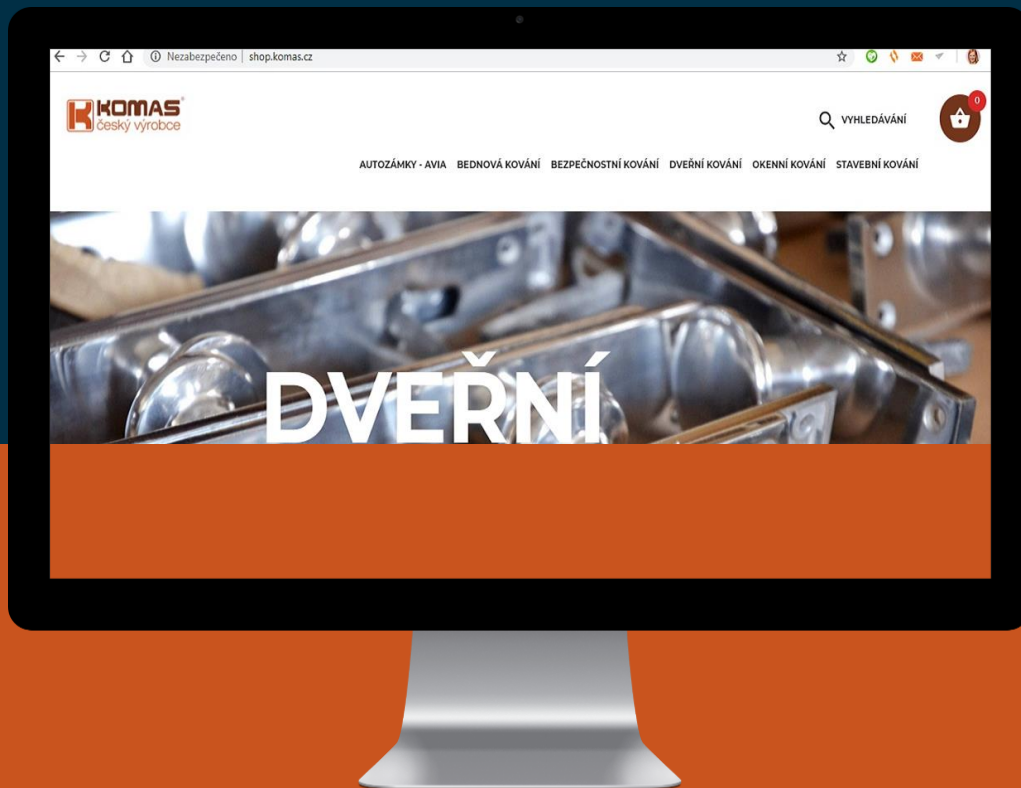
## Tumbling

This technology helps to deal with a wide range of technology requirements such as treatment of sharp edges and burrs, polishing and smoothing of surface, degreasing, cleaning and rust removal.



E-shop **KOMAS**

<http://shop.komas.cz/>



## Company management

*Chief Executive Officer*

**Marek Kloupar**

*Financial Manager*

**Jaroslav Štěpař**

*Sales Manager*

**Juraj Svoboda**

*Tool/Design shop Manager*

**Michael Benek**

*Production Manager*

**Daniel Konečný**

*Technical Manager*

**Jaroslav Németh**

*Quality Assurance Manager*

**Martin Amort**

## Contact

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 **KOMAS**<sup>®</sup>



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*Thank you  
for your attention*