

 **KOMAS**®



  
The Power  
of Unity

Member of  
**BR GROUP**



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[komas@komas.cz](mailto:komas@komas.cz)



- Main production of KOMAS is stamping of metal sheets from 0,5 to 5 mm,
- KOMAS is specialized in it's own production and transfer of running projects, our priority is quality,
- KOMAS has it's own toolshop, we are able to produce progressive die tool up to 3 m of lenght and 8 tons of weight.

1970

KOMAS was a member of BRANO state company.

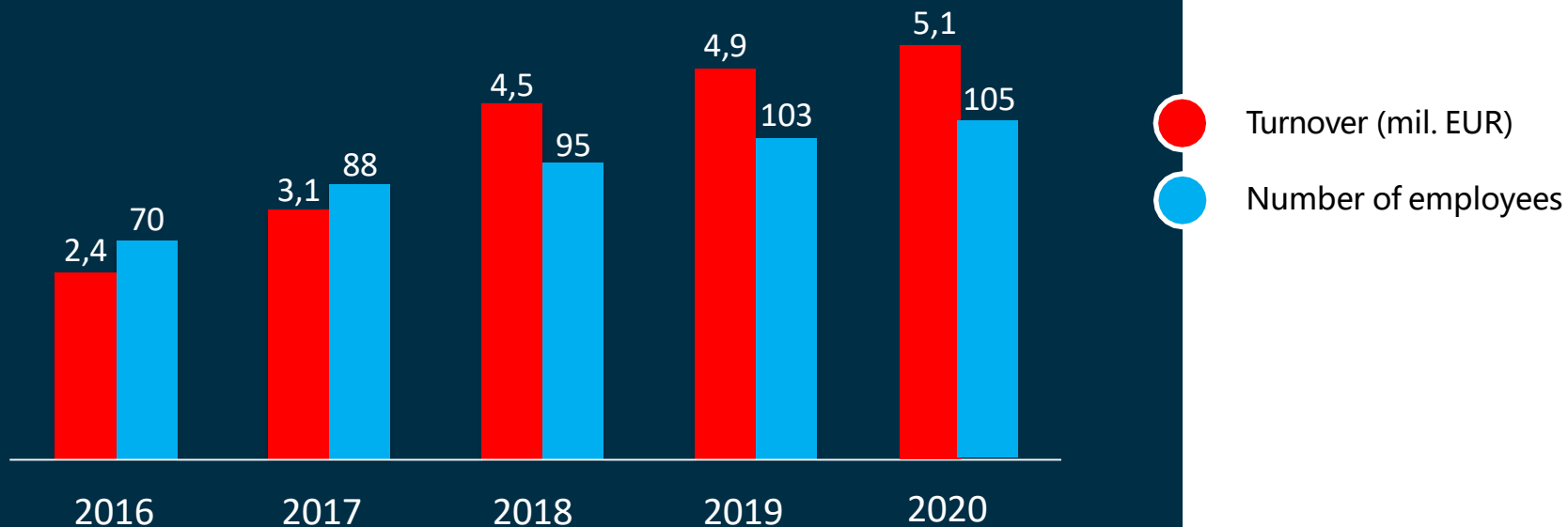
1991

After privatization, KOMAS spol. s. r. o.

2016

KOMAS became a member of BR Group, with Ing. Rudolf Bochenek as its owner.

## Turnover vs. Number of employees



TEXTILE INDUSTRY

METAL WORK

PLASTICS INDUSTRY



LANEX



KOMAS



SPOJMONT



PF PLASTY



IPG PLASTY \*



CONROP



SINGING  
ROCK



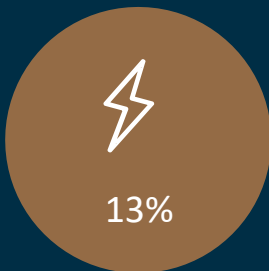
STRADOM



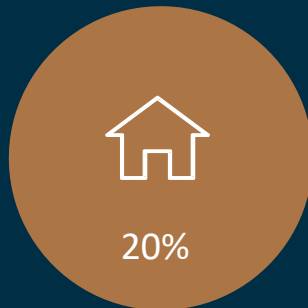
LUCCO



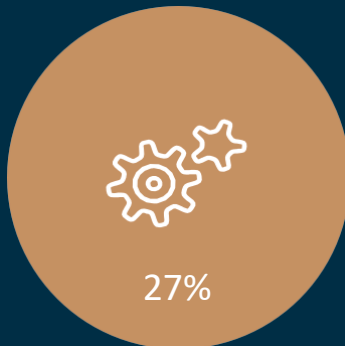
E-TECHNIK \*



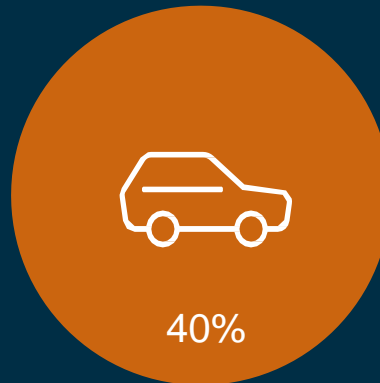
Electrical Industry



Metal Hardware



Toolshop



Automotive

**Our  
Customers**

**Continental**



**BENTELER**

**PHC**  
PHA Czech

**MB TOOL**

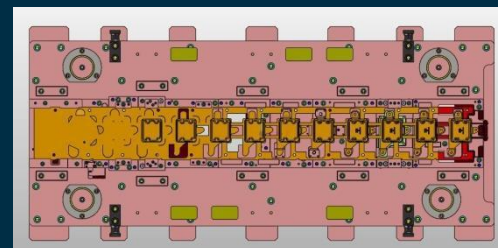
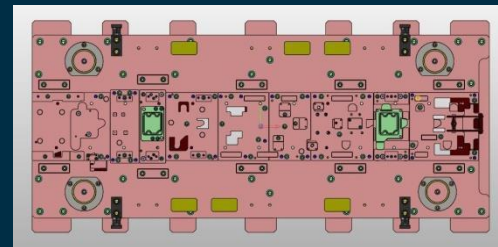
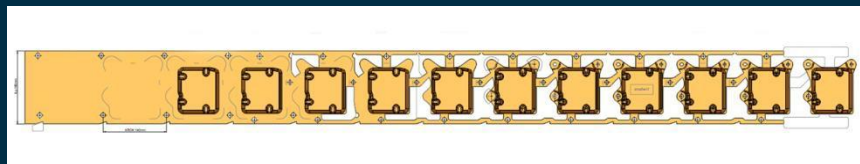
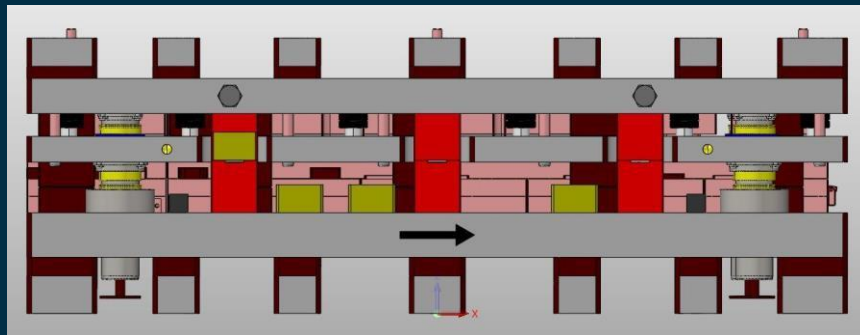
**EATON**

**Robertshaw**

**EDEN**



## Manufacturing of die tools



## Stamped parts



## Stamped parts



**Stamping**



**3D + image  
measurement**



**Milling**



**Wire cutting**



**Washing**



**Welding**



**Tumbling**



**Riveting**





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## Stamping

- We use progressive presses of pressure 250, 320 and 500 tons.

[www.komas.cz](http://www.komas.cz)

## 3D measurement

Wenzel LH 108 CNC 3D  
measuring machine used for  
accurate measuring.



## Image measurement

● Keyence IM-7500 image dimension measurement system used for accurate measuring.





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## Milling

In our toolshop we use two CNC milling machines: MCV 1000 SPEED and MCV 750 SPEED.

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## Electroerosive Wire Cutting

Fanuc alpha 1iE wire cutting machine is used for accurate machining.



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## Washing

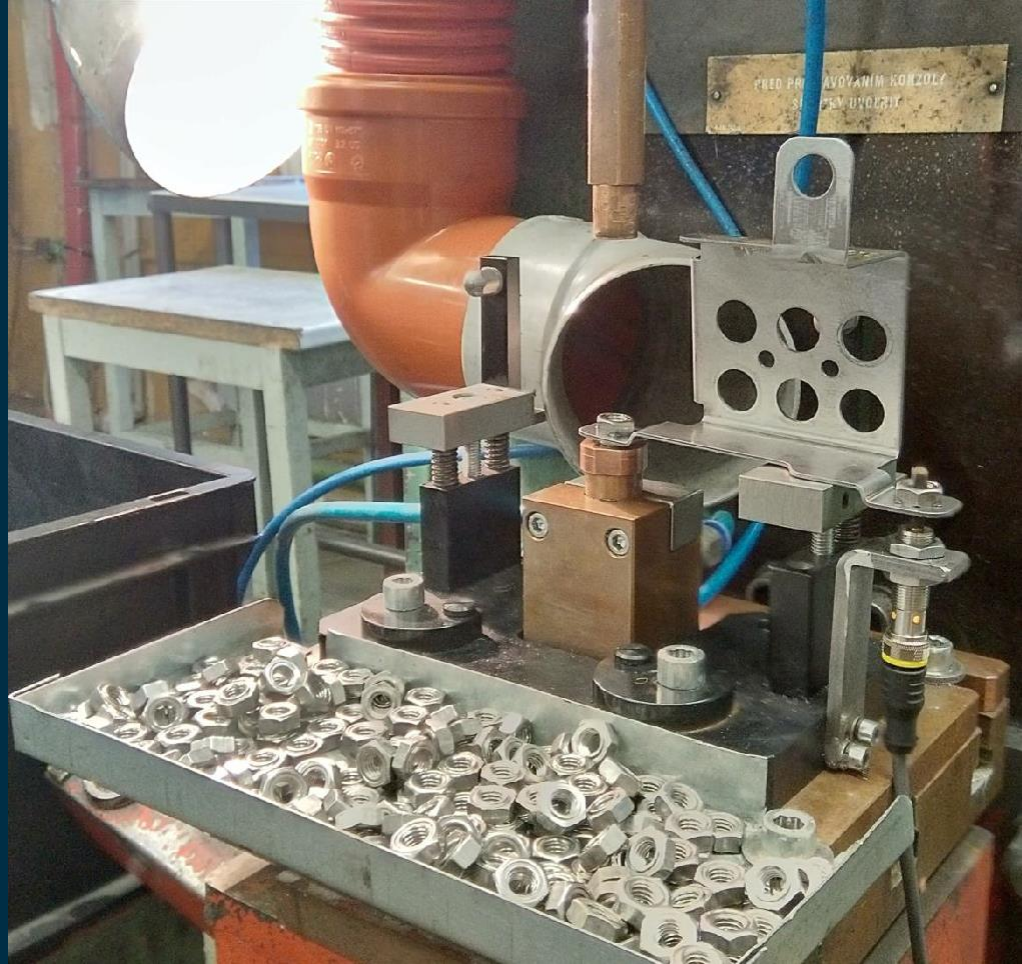
● KOMAS also has a new modern washing machine Ecoclean ® EcoCore.

● This technology is environment friendly, process of degreasing runs in vacuum.



## Welding

 KOMAS uses technology of resistance welding.





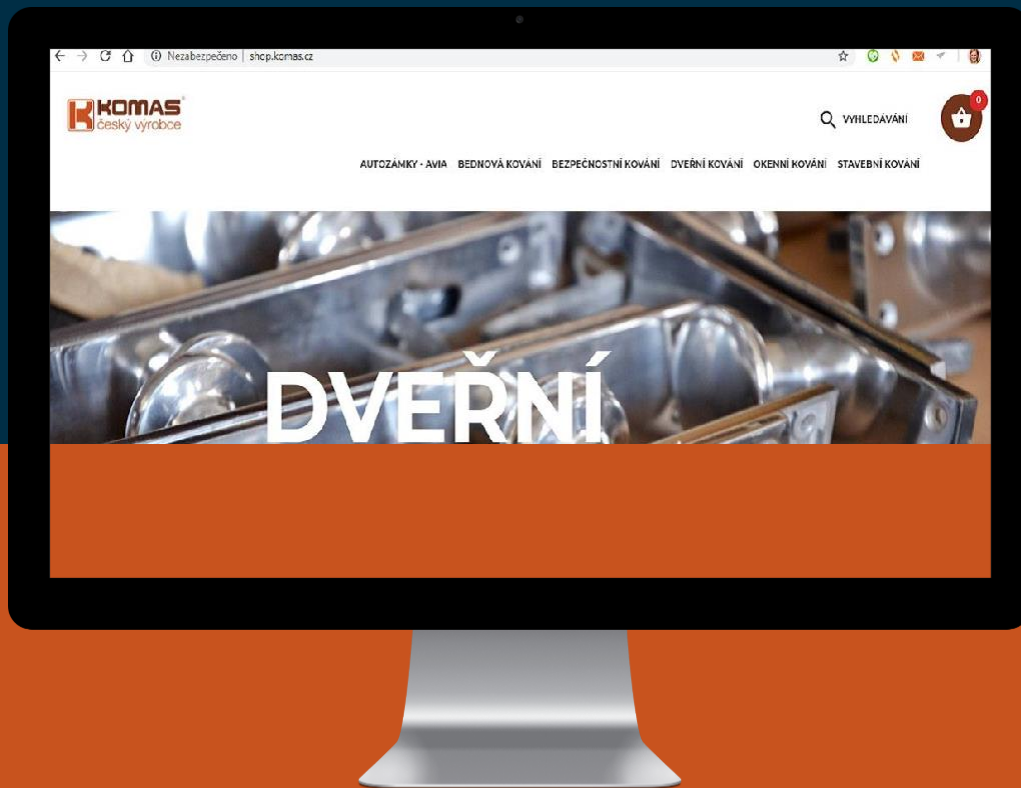
## Tumbling

This technology helps to deal with a wide range of technology requirements such as treatment of sharp edges and burrs, polishing and smoothing of surface, degreasing, cleaning and rust removal.



E-shop KOMAS

<http://shop.komas.cz/>



## Company management

*Chief Executive Officer*

**Lukáš Grebeníček**

*Financial Manager*

**Jaroslav Štěpař**

*Sales Manager*

**Juraj Svoboda**

*Production Manager*

**Michael Benek**

*Technical Manager*

**Jaroslav Németh**

*Quality Assurance Manager*

**Lukáš Grebeníček**

## Contact

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 **KOMAS**<sup>®</sup>



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*Thank you  
for your attention*